

**Tab. 4 DIMENSIONS AND CLEAN TURNED SIZES FOR HOLLOW  
HOLLOW BAR FOR MACHINING**

**COLD ROLLING**

Nom sizes			EXECUTION DIMENSIONS							
OD	ID	WT	OD	ID	WT	Odmin	Odmax	Idmin	Idmax	Weight
32	25	3.5	32.5	24.5	4.0	32.1	32.9	23.3	25.7	2.81
32	20	6.0	32.5	19.5	6.5	32.1	32.9	17.9	21.1	4.17
32	18	7.0	32.5	17.5	7.5	32.1	32.9	15.9	19.1	4.62
32	16	8.0	32.5	15.5	8.5	32.1	32.9	13.7	17.3	5.03
36	28	4.0	36.5	27.5	4.5	36.1	36.9	26.1	28.9	3.55
36	25	5.5	36.5	24.5	6.0	36.1	36.9	22.9	26.1	4.51
36	20	8.0	36.5	19.5	8.5	36.1	36.9	17.7	21.3	5.87
40	32	4.0	40.5	31.5	4.5	40.1	40.9	30.1	32.9	4.00
40	28	6.0	40.5	27.5	6.5	40.1	40.9	25.9	29.1	5.45
40	25	7.5	40.5	24.5	8.0	40.1	40.9	22.7	26.3	6.41
40	20	10.0	40.5	19.5	10.5	40.1	40.9	17.5	21.5	7.77
45	36	4.5	45.5	35.5	5.0	45.1	45.9	34.1	36.9	4.99
45	32	6.5	45.5	31.5	7.0	45.1	45.9	29.9	33.1	6.65
45	30	7.5	45.5	29.5	8.0	45.1	45.9	27.7	31.3	7.40
45	28	8.5	45.5	27.5	9.0	45.1	45.9	25.7	29.3	8.10
45	26	9.5	45.5	25.5	10.0	45.1	45.9	23.6	27.4	8.75
45	25	10.0	45.5	24.5	10.5	45.1	45.9	22.5	26.5	9.06
45	20	12.5	45.5	19.5	13.0	45.1	45.9	17.3	21.7	10.42
50	40	5.0	51.0	39.6	5.7	50.6	51.4	38.0	41.2	6.37
50	36	7.0	51.0	35.6	7.7	50.6	51.4	33.9	37.3	8.22
50	34	8.0	51.0	33.6	8.7	50.6	51.4	31.8	35.4	9.08
50	32	9.0	51.0	31.6	9.7	50.6	51.4	29.7	33.5	9.88
50	30	10.0	51.0	29.6	10.7	50.6	51.4	27.6	31.6	10.63
50	28	11.0	51.0	27.6	11.7	50.6	51.4	25.5	29.7	11.34
50	25	12.5	51.0	24.6	13.2	50.6	51.4	22.3	26.9	12.31
63	53	5.0	63.5	52.3	5.6	63.0	64.0	50.6	54.0	8.00
71	60	5.5	71.7	59.3	6.2	71.2	72.2	57.6	61.0	10.02
75	63	6.0	76.1	62.5	6.8	75.6	76.6	60.8	64.2	11.62
80	67	6.5	80.8	66.4	7.2	80.3	81.3	64.7	68.1	13.07

Note: Nominal sizes are assured by machining with OD centring for a finished part length of maximum 3 x OD or maximum 200 mm (whichever is smaller).